



To avoid injury during assembly, disassembly, use, adjustment and/or movement of the PRIMED 3-in-1 Soccer Trainer, the following warnings MUST be observed at all times:

- Adult assembly (2 adults) required for assembly, disassembly, adjusting and moving the soccer trainer.
- Adult supervision during use is recommended.
- Extreme caution should ALWAYS be exercised when assembling, disassembling, using, adjusting, moving or locating the PRIMED 3-in-1 Soccer Trainer. Children under the age of 12 should not move trainer or handle steel ground stakes.
- WARNING: NEVER climb on or hang from the PRIMED 3-in-1 Soccer Trainer.
- An adult should ALWAYS anchor the PRIMED 3-in-1 Soccer Trainer as instructed prior to use. An unsecured trainer
 can cause serious injury.
- Bungee cord net loops are under tension during assembly, use and disassembly. They must be attached and/or detached carefully.
- The PRIMED 3-in-1 Soccer Trainer should be placed on a flat surface that is suitable for play while ensuring maximum user safety. Placing on uneven or sloped surfaces can lead to injury.
- Do not leave the PRIMED 3-in-1 Soccer Trainer outdoors in inclement weather as moisture and other elements may adversely affect the performance of the unit. Do not use in severe winds.
- To extend the life of the product, unit should be stored indoors when not in use. Net and rebounder/trainer should be removed during extended storage.
- Ensure all components are properly assembled prior to use. Examine your PRIMED 3-in-1 Soccer Trainer regularly for wear and tear. Discontinue use immediately if any defect or damaged parts are found.
- Keep away from fire and heat sources.



WARNING:

CHOKING HAZARD--Small parts Not for children under 3 yrs.

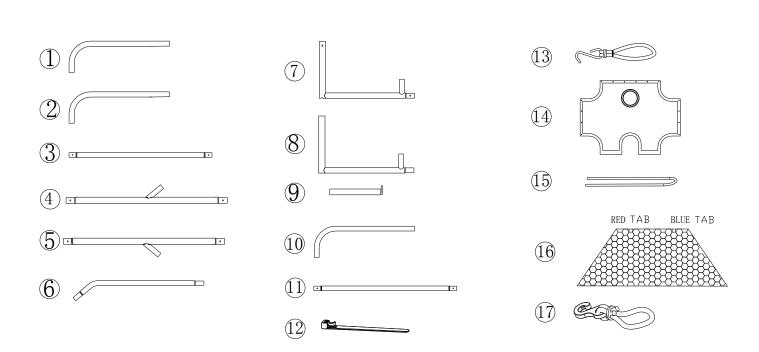
- Unassembled parts may be a choking hazard for children 3 years and younger. Adult assembly is required.
- Children should not put arms, head or other body parts in holes in rebounder or net. Entrapment and/or strangulation can occur.
- Failure to follow the above mentioned Warnings may result in serious injury.



PACKAGE CONTENTS:

PART	DESCRIPTION	7' x 5' x 2.5'	
NO.		SPEC/DIMENSION	QTY
1	L-SHAPE POLE		1
2	L-SHAPE POLE		1
3	STRAIGHT POLE		2
4	STRAIGHT POLE		1
5	STRAIGHT POLE		1
6	BENT SUPPORT POLE		2
7	L-SHAPE BASE POLE (LEFT)		1
8	L-SHAPE BASE POLE (RIGHT)		1
9	STRAIGHT FRONT BASE POLE		2
10	L-SHAPE POLE		2
11	STRAIGHT POLE		1
12	NET TIE		40 (4 EXTRA)
13	STEEL HOOK BUNGEE CORD		6
14	REBOUNDER/TARGET		1
15	STEEL GROUND STAKE		5
16	NET		1
17	PLASTIC HOOK BUNGEE CORD		8

DIAGRAMS FOR PARTS





FRAME ASSEMBLY

Verify that all components are included before assembly. <u>Before assembling the frame</u>, it is necessary to slide the bungee <u>cords over the frame tubes</u>. You will need to slide 4 Bungee Cords over Part #3 top tube and 2 Bungee Cords over each of Part #4 and #5 side tubes. Assemble the frame as illustrated in **Figure 1.** Be careful to select the appropriately numbered tubes.

Leave all nuts hand tightened at this stage of assembly.

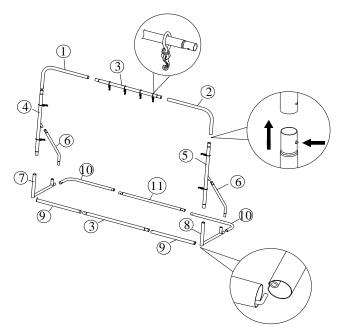


Figure 1.Frame Assembly

REBOUNDER /TARGET SHOT ASSEMBLY

Remove Part #9 on one or both side from Part #7 and #8 and thread Part #14 Rebounder/Target onto Part #9. Space the Bungee Cords according to the eyelets on Part #14 and hook into position.

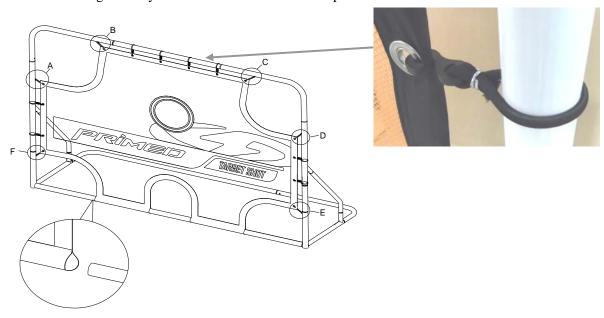


Figure 2. Rebounder and Target Shot Set-up



Attached A to F positions Part #13, Steel Hook Bunge Cord, per below pictures steps:



There are two holes at each position to let you adjust the tension.

FRAME ASSEMBLY - GOAL

Follow the assembly instructions for the Rebounder/Target Shot removing the front base (Component Part #9-3-9).

CAUTION: When assembled, the rebounder is under tension. Extreme caution should always be exercised when assembling, disassembling, adjusting, or locating the Powerbolt 3-in-1 Soccer Trainer.

NOTE: The net needs to be attached with the rebounder/target shot to catch the balls.



NET ASSEMBLY

Spread Part #16 out and locate the two red tabs. Place the net over the frame with the red tabs in the top Left and Right hand corners of the frame. The seam of the net should follow the frame supports. Secure Part #16 to the assembled Goal frame using Part #12. The ties should be evenly spaced over the entire Goal frame.

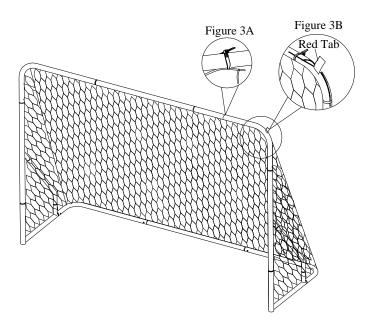


FIGURE 3. Net set-up

SECURING THE FRAME

Once the frame, rebounder/target shot or net is assembled, tighten all hardware to a secure position. Do not overtighten. The unit may then be appropriately located and secured to the ground using Part #15. Please refer to **Figure 4** below. Secure ground stakes using a mallet.

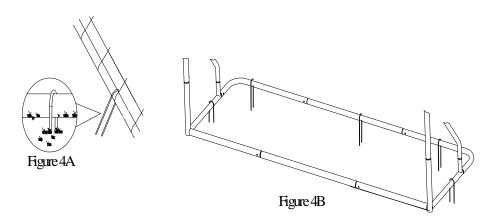


Figure 4. Suggested Ground Stake Positioning



Check before use to ensure that ground stakes are secured. Loose ground stakes may cause injury. Care should be taken when using a mallet as misuse may cause injury or damage to product.



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° Modified or repaired by anyone not authorized by the Company.

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